



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Scrap

D4785-115
Job Sheet 168374



Part No: D4785-115

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/26/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP REV:A 13.03.14 NEW ISSUE VERF:JLM IPP REV:B 13.06.21 DWG REV.B DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/25/17	11/25/17	0.00	0.00	Start Up Large Fab-2		D.M.L 17-11-20
100	Large Fab	4 pcs	11/26/17	11/26/17	0.00	0.75	Large Fab 8		D.M.L 17-11-20
105	QC	4 pcs	11/26/17	11/26/17	0.00	0.00	QC6		38
107	Large Fab	4 pcs	11/26/17	11/26/17	0.00	0.00	Large Fab 1		9-88
110	QC	4 pcs	11/26/17	11/26/17	0.00	0.00	QC5		
120	QC	4 pcs	11/26/17	11/26/17	0.00	0.00	QC10		
130	Packaging	4 pcs	11/26/17	11/26/17	0.00	0.00	Packaging3		
140	QC21-SA	4 Ea	11/26/17	11/26/17	0.00	0.00	QC21		

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9921

Descriptions: 107 - 1- Use DT10159 for placing and tacking bushing, remove before welding. 2- Weld bushing as per dwg D4785 3- Grind welds flush

130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4306-1 004132	4	11	0	0
107-Large Fab	D3759-1 164367	8	31	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 3:57 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd.

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Work Order # _____

DISPOSITION

AGAINST DEPARTMENT/PROCESS

Rework ☐
Scrap ☐
Use-as-is ☐
Unapproved ☐

Skid-tube Machining ☐
Thermoforming Large Fab ☐

Cross tube Small Fab ☐
Finishing Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging Supplier ☐

Engineering Quality ☐
Other ☐

QTY Effective: _____

MRB (QS1042) Approval

Disposition

Completed By

Mfg Date: 11/20/17
Job No: 168374

Lead hand / Supervisor Approval Verification

QC / QA Coordinator Approval

FAULT CATEGORY

☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Contamination	☐	Out of Sequence	☐	Part Moved
☐	Countersink	☐	Off-set	☐	Drawing
☐	Cut Too Short	☐	Mislabeled	☐	Finish
☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence

DART
AEROSPACE
S011660



Rib Assembly

D4785 - 115

Large Fab

PART NO:
Revision:
Operation:
Change No:

Marks/Chatter

Wave

tric

Wave

Substation

Past Expiry Date

Misidentified

Process Improvement

Manufacturing Process

Past Due

OTHER: